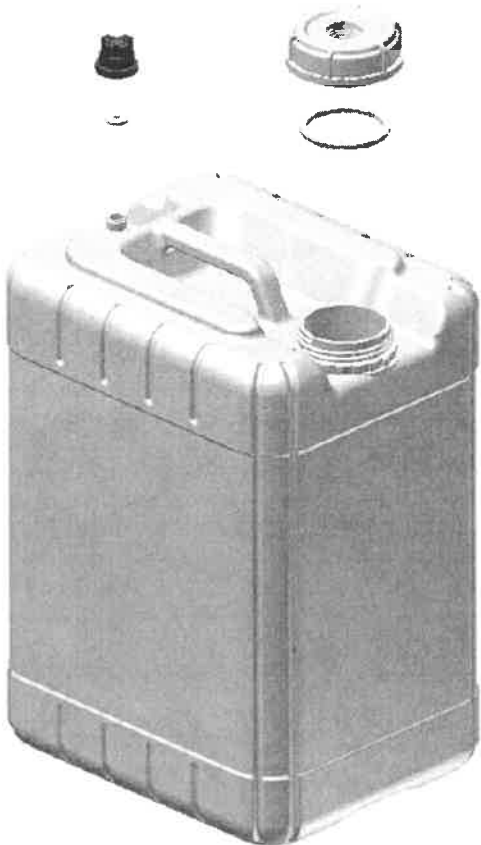


**SECTIONS II & V: PACKAGING DESCRIPTIONS / COMPONENT DRAWINGS**

**20 Liter Stackable Jerrican with 21mm and 70 mm Neck Openings**

ASSEMBLY DRAWING	TEST LEVELS		
	Certification Type:	Design Qualification	
	Packaging Code Designation:	3H1	
	Packing Group:	II	
	Specific Gravity:	1.8	
	Internal Pressure:	150 kPa	
	<b>TEST SAMPLE PREPARATION</b> (Refer to Section IV)		
	Overall Packaging Tare Weight:	1.2 Kg	
	Fill Capacity (98% Maximum Capacity):		
	PPG/Water Solution	21.9 Kg	
	Water	21.5 Kg	
Package Test Weight:			
PPG/Water Solution	23.1 Kg	50.9 Lbs.	
Water	22.7 Kg	50.0 Lbs.	
<b>CLOSING METHODS</b>			
70 mm Threaded T/E Screw Cap Closure:			
Application Torque:	180 In-Lbs.		
Equipment:	Torque Wrench #E702		
21 mm Threaded Vent Closure:			
Application Torque:	24 In-Lbs.		
Equipment:	Torque Wrench #E705		