

**INSTRUCTIONS FOR SET UP & PROPER CLOSURE**  
**EDF2PHAZBOX4048**  
**Questar Solutions, LLC**

**Items Required for Proper Closure:**

- 1 – EDL38 Poly Liner, 6 Mil. (Provided by Questar)
- 1 – 84-1-04 Zip Tie, 15" (Provided by Questar)
- 5 – Square-Hed® Cap Nails (Provided by Questar)
- 2 – Polypropylene Strapping ½" x 17' (21.9 Grams) (Provided by Questar)
- 1 – 48" x 40" Pallet (See Specification Below for Details)

**Step 1** Place box on a level surface. Erect the outside box. Lay box on the side and center one bottom flap on pallet, aligning parallel with top deck boards. Make sure flap edge is in center of top deck board #4 (See diagram 1 below).

**Step 2** Using the (5) supplied nails; place (3) nails down the center stringer board connecting with top deck board 1, 3 and 4. Place remaining 2 nails on the bottom box flap corners, 3" from the side and 1" from front edge connecting to top deck board #4.

**Step 3** Fold in remaining bottom flap and pull box into upright position.

**Step 4** Insert the supplied liner, ensuring the bottom is expanded to cover the inner box. Fold the excess liner over all 4 edges of the box while filling the container.

**Step 5** Once box is full to weight capacity listed on container (do not overfill box), twist the liner clockwise one full turn and secure with the supplied zip tie at 8" from the top of liner. Make sure zip tie is pulled tight until 9.5" of excess zip tie remains. Fold liner excess material down neatly onto the top of the filled liner.

**Step 6** Fold and square the top flaps of the box.

**Step 7** Lid Assembly – Fold side with flaps inward and then roll sides without tabs over the inward folded flaps. Finish by rolling sides with tabs in and lock into place with precut slots.

**Step 8** Place assembled lid on top of box. Run the (2) poly straps lengthwise through the pallet, up and over the top of the box and lid. Feed the band through the buckle and pull with 10lbs of force until the lip is crimped approximately 0.125". Make sure poly straps are approximately 10" from each side of the container.



**Pallet Specification Required:**

**48 x 40 Pallet**

**4-Way Reconditioned**

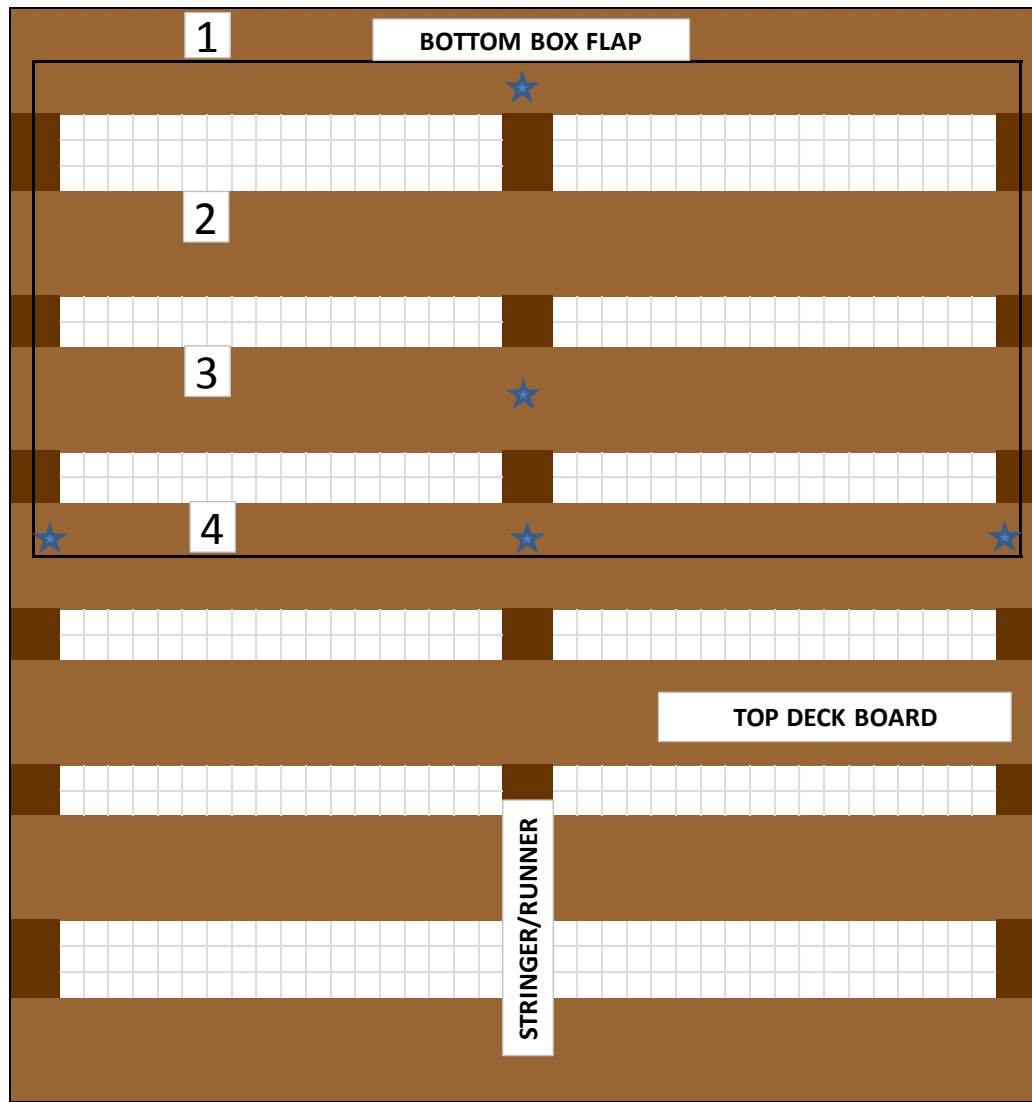
**7 Top Deck Boards – 40" x 3.5" x .56"**

**5 Bottom Deck Boards – 40" x 3.5" x .56"**

**3 Stringers – 48" x 1.5" x 3.5"**

\*\*\*IF CLIENT WOULD LIKE TO PROVIDE THEIR OWN PALLET, THEY MUST ENSURE PALLET MEETS SPECIFICATION LISTED HERE.

# DIAGRAM 1



\*PLEASE ENSURE BOX FLAP EDGE RUNS PARALLEL TO THE DECK BOARDS, NOT TO THE STRINGER

\*BOX WILL HAVE FIVE TOTAL NAILS

\*3 OF THE NAILS MUST BE PLACED SO THAT THEY HIT THE CENTER STRINGER AND TOP DECK BOARD (AS PICTURED)

If any questions arise during the set up or closure of this container, please call Questar Solutions, LLC at 330-966-2070 for assistance.