

ENVIRO PAK INC.
Keyport NJ

Closure Notification Form

Pursuant to the requirements of the Department of Transportation in CFR 49 part 178.2 (C) (1), this is your notification of the closing method used for the new containers you have purchased. This method of closure should be used to ensure that your containers have been closed in the same manner as when they were tested. If there are any questions, contact us at 732 888 4411.

To Close;

- I. Drum must be lined with a 3 mil. Poly bag prior to filling. Bag must be long enough that 12 inches minimum of poly extends over top after filling. End of bag must then be sealed with poly wire tie or equivalent wire seal. Excess liner must then be tucked into top of drum. Bags should be champion plastics chamotuf polyethylene bags or of equivalent strength. Customers wishing to use their own bags, or lighter gauge bags, should submit those bags for separate testing.
- II. Telescoping cover must fit securely on drum. Push cover down until top edge of drum touches inside top of cover.
- III. The cover must be attached to the drum body using adhesive backed tape. The Hollander Co. 150# 2 mil prt. Red 3 in. x 110 Ft. or its equivalent should be used. For drums rated UN Y/90 or less, the tape should be wrapped around the drum body a minimum of 4 times. There should be approximately 2 in. of tape on the cover and 2 in. on the body. For drums rated greater than UN Y/90, the tape should be wrapped a minimum of 8 times, with approximately 4 in. on both the cover and body. Press and rub the tape into place around the entire drum.

Drums closed in this manner have met UN Performance Test requirements as specified on the container markings.

Disclaimer;

Tests were conducted using sand, wood chips and mulch. Your product may adversely affect container materials. Product compatability with containers is a shippers responsibility. These closing instructions do not take into account any hazards in your facility, or the handling, filling or shipping of your product. Any containers used for hazardous materials should be inspected prior to filling and shipping. Containers with obvious damage or deterioration should not be used. Consult your supervisor with any concerns.